

Date: Wednesday, 9/13/2006 4:32:16 PM  
 User: Kim Johnston

## Process Sheet

*split*  
*06/06/05*

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SHROUD ASSEMBLY  
 Job Number : 28536  
 Estimate Number : 12226  
 P.O. Number : *N/A*  
 This Issue : 9/13/2006 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : SMALL /MED FAB  
 Previous Run : 26780  
 Part Number : D3467041  
 Drawing Number : D3467 REV B  
 Project Number : N/A  
 Drawing Revision : B  
 Material : *N/A*  
 Due Date : 10/6/2006 Qty: *9* Um: Each  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : Est Rev: A New Issue 06-04-24 JLM  
 Est Rev: B As per Rev B 06-05-24 JLM

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |          |                    |
|-----|----------|--------------------|
| 1.0 | D3467043 | FWD PLATE ASSEMBLY |
|-----|----------|--------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

| Qty | Part Number | Description   | Batch          |
|-----|-------------|---------------|----------------|
| 1   | D3467-043   | Fwd Plate Ass | <i>B 26947</i> |

|     |          |                             |
|-----|----------|-----------------------------|
| 2.0 | D3467045 | BAFFLE & DEFLECTOR ASSEMBLY |
|-----|----------|-----------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

| Qty | Part Number | Description                 | Batch          |
|-----|-------------|-----------------------------|----------------|
| 1   | D3467-045   | BAFFLE & DEFLECTOR ASSEMBLY | <i>B 28553</i> |

|     |          |                          |
|-----|----------|--------------------------|
| 3.0 | D3467047 | COVER PLATE ASSEMBLY, LH |
|-----|----------|--------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

| Qty | Part Number | Description | Batch        |
|-----|-------------|-------------|--------------|
| 1   | D3467-047   | cover lh    | <i>28554</i> |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 9/13/2006 4:32:16 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD ASSEMBLY

Job Number: 28536

Part Number: D3467041

Job Number:



Seq. #: Machine Or Operation: Description :

4.0 D3467048 COVER PLATE ASSEMBLY, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D3467-048 cover rh B 28555

5.0 NAS679A3 NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 NAS679A3 Nut M100651

6.0 AN96010 Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 AN960-10 Washer M5519

7.0 AN33A Bolt



Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 AN3-3A Bolt M100651

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3467

MF. 06-11-06 (2)

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/11/07 (2)



Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 2 Date: 06/11/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Wednesday, 9/13/2006 4:32:17 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD ASSEMBLY

Job Number: 28536

Part Number: D3467041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with fine point marker and Stock

Location:

ST357

PS 06/11/08

(5)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PS 06/11/08

(2)

Job Completion



U 06.11.08

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

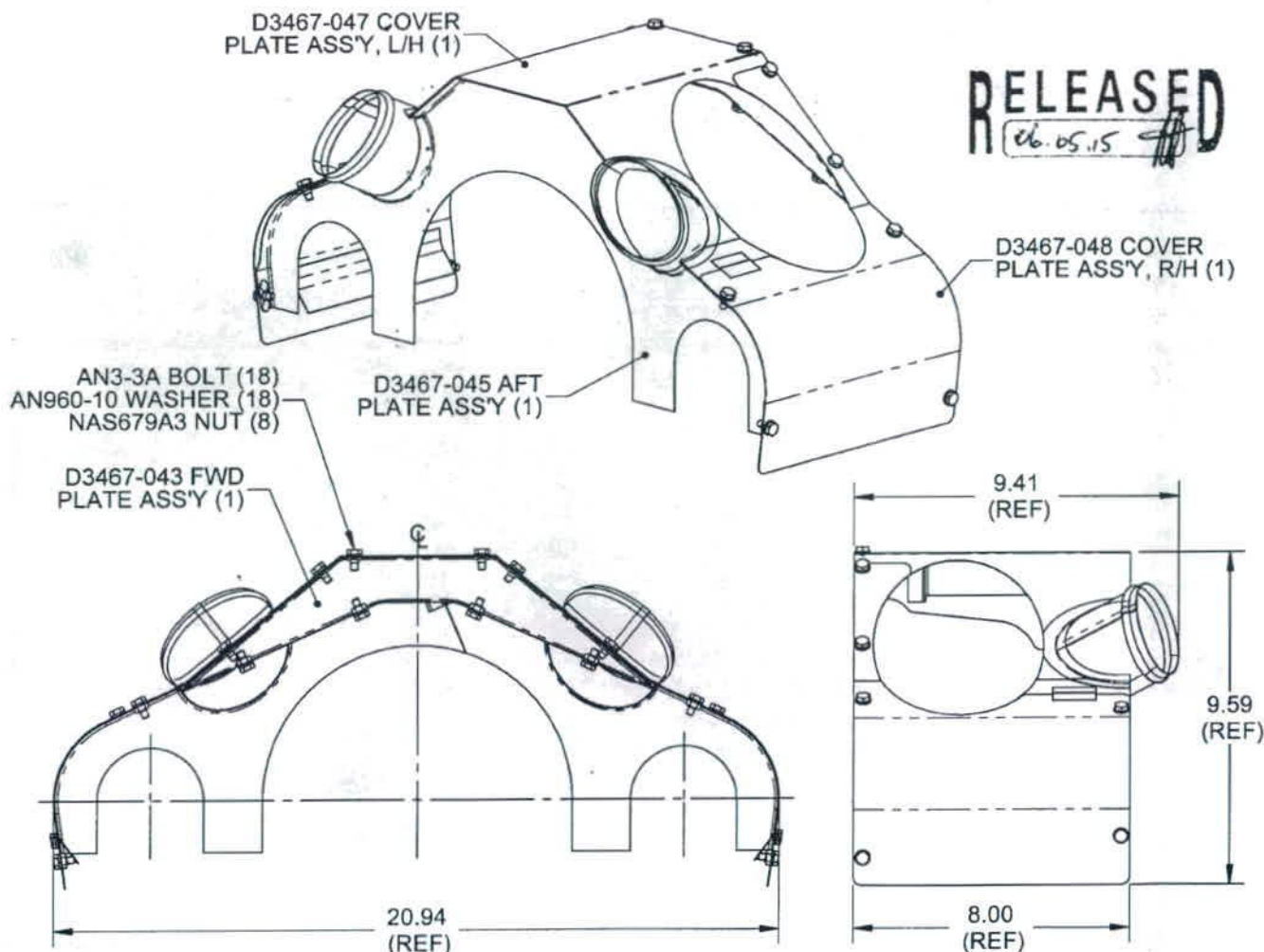
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



**DART**

|                     |                      |  |                         |
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| CHECKED<br><i>H</i> | APPROVED<br><i>H</i> | DRAWING NO.<br>D3467                                   | REV. B<br>SHEET 1 OF 15 |
| DATE<br>06.05.15    |                      | TITLE<br>SHROUD ASSEMBLY                               | SCALE<br>1:5            |
| A                   | 05.12.07             | NEW ISSUE  |                         |
| B                   | 06.05.15             | Ø0.250 & Ø0.203 WERE Ø0.194 ;<br>UPDATED D3467-9F/-15F |                         |

**D3467-041 SHROUD ASSEMBLY****NOTES:**

- 1) IDENTIFY WITH DART P/N D3467-041 USING FINE POINT PERMANENT INK MARKER
- 2) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

| QTY<br>-041 | P/N       | DESCRIPTION               |
|-------------|-----------|---------------------------|
| X           | D3467-041 | SHROUD ASSEMBLY           |
| 1           | D3467-043 | FWD PLATE ASSEMBLY        |
| 1           | D3467-045 | AFT PLATE ASSEMBLY        |
| 1           | D3467-047 | COVER PLATE ASSEMBLY, L/H |
| 1           | D3467-048 | COVER PLATE ASSEMBLY, R/H |
| 18          | AN3-3A    | BOLT                      |
| 18          | AN960-10  | WASHER                    |
| 8           | NAS679A3  | NUT                       |

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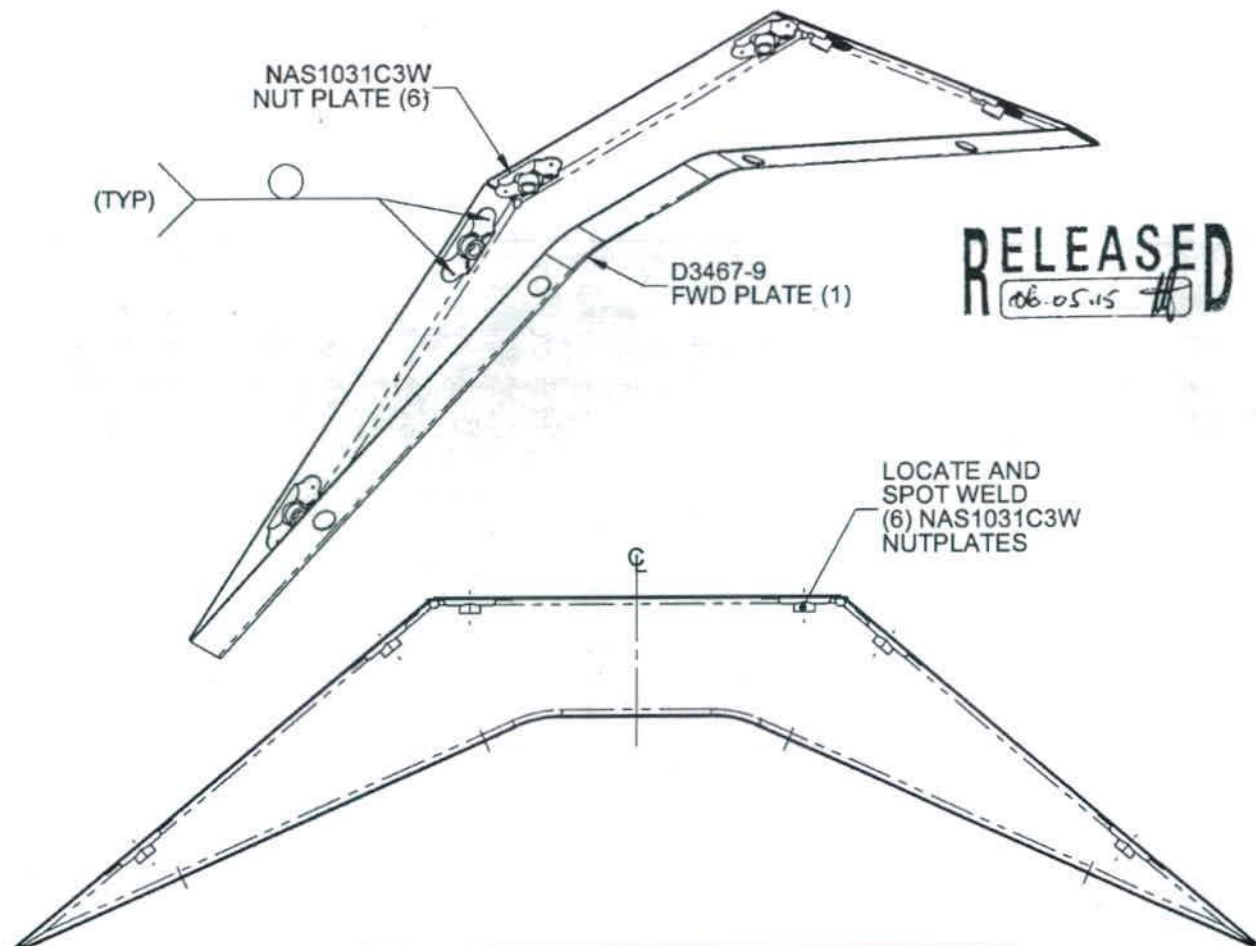
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| CHECKED<br>H            | APPROVED<br>H | DRAWING NO.<br><b>D3467</b>                              | REV. B<br>SHEET 2 OF 15 |
| DATE<br><b>06.05.15</b> |               | TITLE<br><b>SHROUD ASSEMBLY</b>                          | SCALE<br>1:2            |



| QTY<br>-043 | P/N        | DESCRIPTION        |
|-------------|------------|--------------------|
| X           | D3467-043  | FWD PLATE ASSEMBLY |
| 1           | D3467-9    | FWD PLATE          |
| 6           | NAS1031C3W | NUT PLATE          |

### D3467-043 FWD PLATE ASSEMBLY

#### NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) ASSEMBLY IS SYMETRICAL ABOUT CENTER LINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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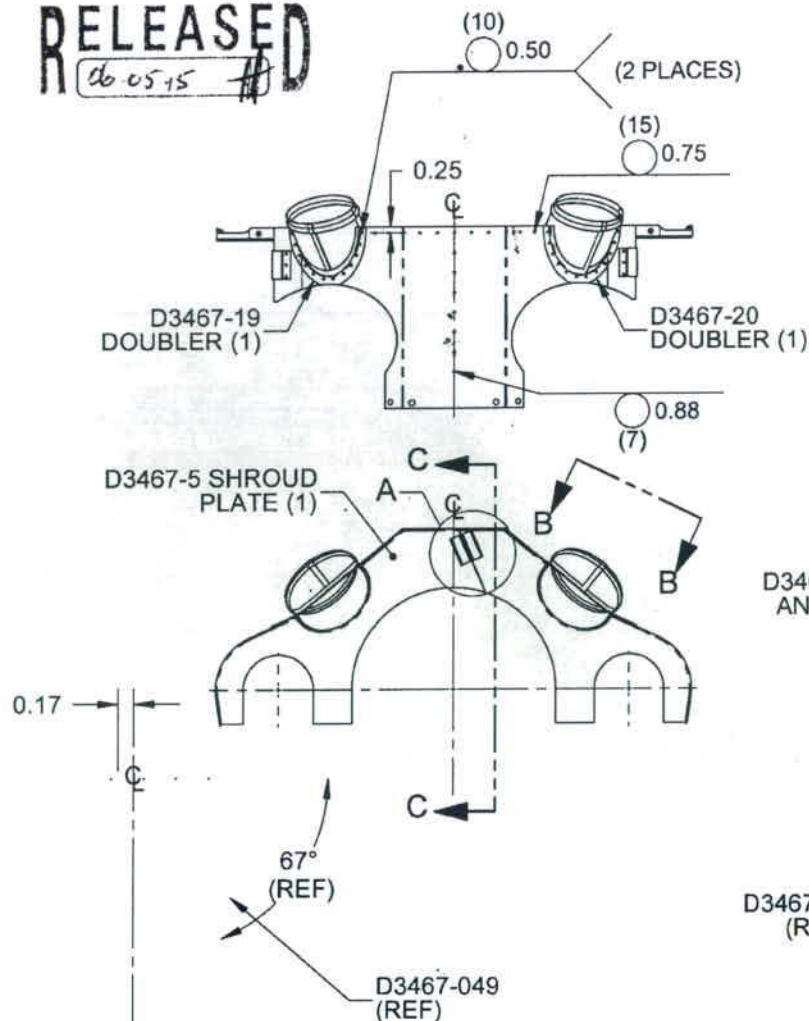
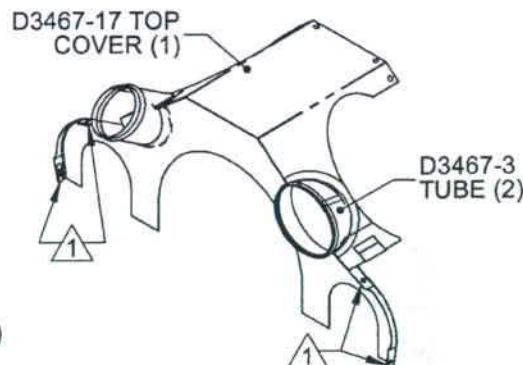
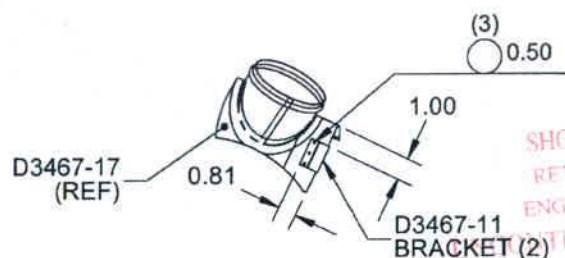
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| DATE<br>06.05.15 | TITLE<br><b>SHROUD ASSEMBLY</b> |  | SCALE<br>1:8            |

**RELEASED**  
06-05-15 #**DETAIL A**  
SCALE 1:2**D3467-049 BAFFLE AND DEFLECTOR ASS'Y (1)****SECTION C-C****VIEW B-B: WELDING D3467-11**  
D3467-047 NOT SHOWN FOR CLARITY  
(2 PLACES)

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**D3467-045 AFT PLATE ASSEMBLY****NOTES:**

- 1) LOCATE AND SPOT WELD NAS1031C3W NUTPLATE (4) TO D3467-5 PRIOR WELDING OTHER PARTS TO D3467-5
- 2) SPOT WELD PER DART QSI 004
- 3) FINISH: NONE
- 4) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010

| QTY<br>-045 | P/N        | DESCRIPTION                   |
|-------------|------------|-------------------------------|
| X           | D3467-045  | AFT PLATE ASSEMBLY            |
| 1           | D3467-049  | BAFFLE AND DEFLECTOR ASSEMBLY |
| 2           | D3467-3    | TUBE                          |
| 1           | D3467-5    | SHROUD PLATE                  |
| 2           | D3467-11   | BRACKET                       |
| 1           | D3467-17   | TOP COVER                     |
| 1           | D3467-19   | DOUBLER                       |
| 1           | D3467-20   | DOUBLER                       |
| 4           | NAS1031C3W | NUT PLATE                     |

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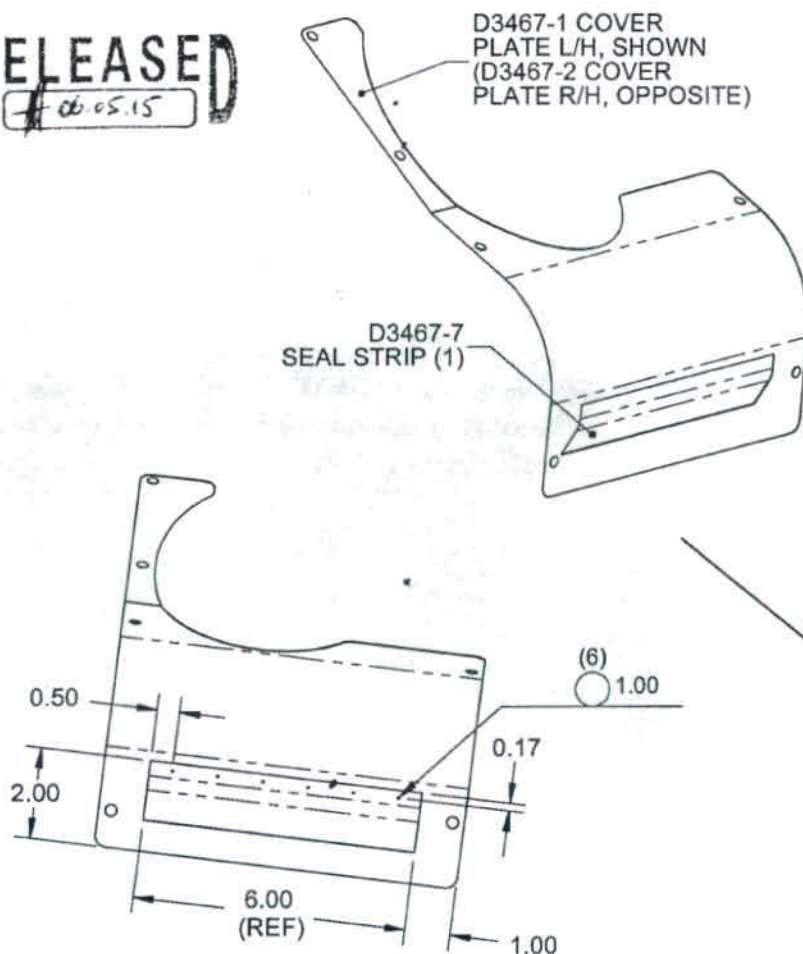
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| DATE<br><b>06.05.15</b>       |                                | TITLE<br><b>SHROUD ASSEMBLY</b>                          | SCALE<br>1:4            |

**RELEASED**  
*06.05.15*

**D3467-047 COVER PLATE ASS'Y L/H, SHOWN**  
**D3467-048 COVER PLATE ASS'Y R/H, OPPOSITE**

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**NOTES:**

- 1) WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO  
0.010

| QTY<br>-047 | QTY<br>-048 | P/N       | DESCRIPTION               |
|-------------|-------------|-----------|---------------------------|
| X           |             | D3467-047 | COVER PLATE ASSEMBLY, L/H |
|             | X           | D3467-048 | COVER PLATE ASSEMBLY, R/H |
| 1           |             | D3467-1   | COVER PLATE, L/H          |
|             | 1           | D3467-2   | COVER PLATE, R/H          |
| 1           | 1           | D3467-7   | SEAL STRIP                |

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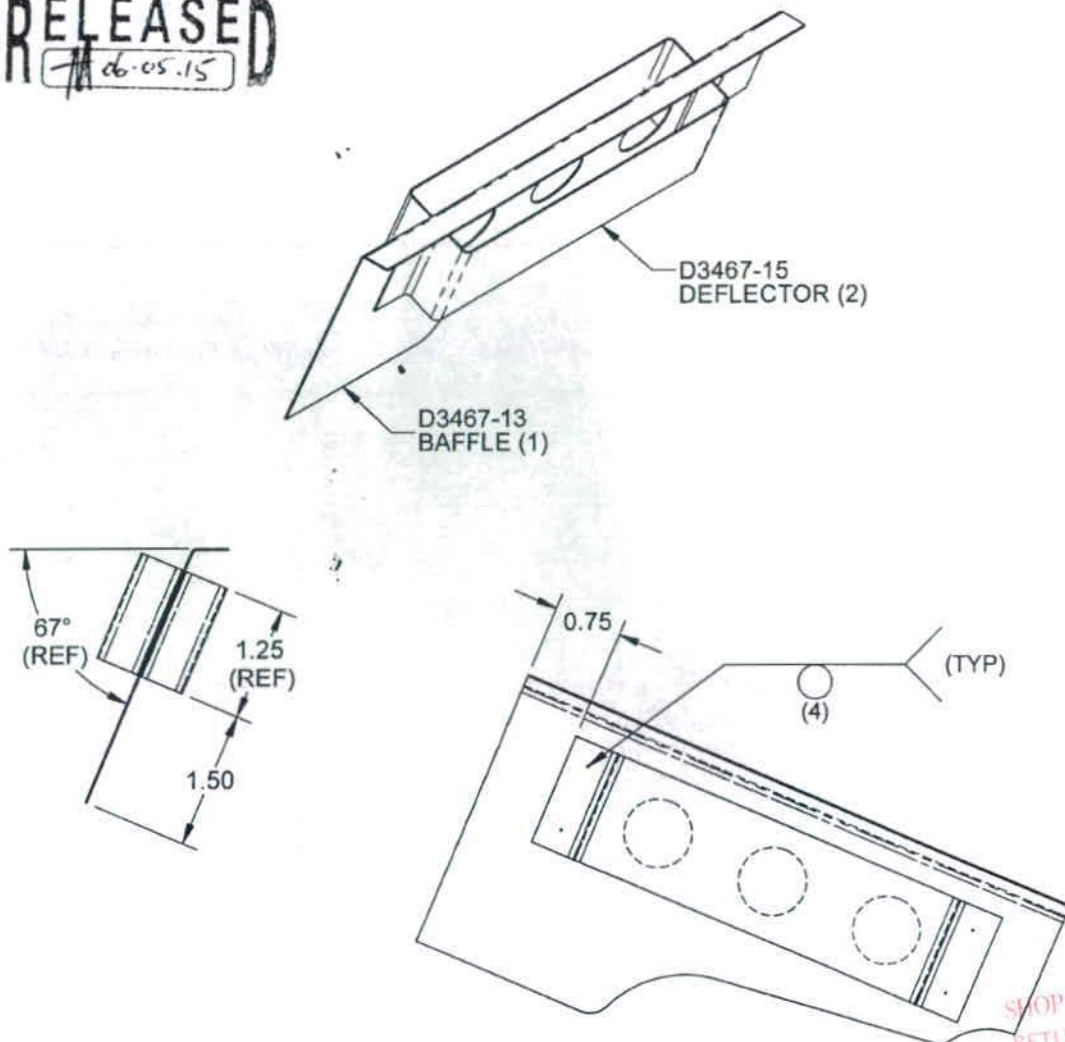






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| CHECKED<br><i>#</i> | APPROVED<br><i>#</i>     | DRAWING NO.<br>D3467                              | REV. B<br>SHEET 5 OF 15 |
| DATE<br>06.05.15    | TITLE<br>SHROUD ASSEMBLY |   | SCALE<br>1:2            |

RELEASED  
06.05.15



**D3467-049 BAFFLE & DEFLECTOR ASSEMBLY**

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**NOTES:**

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

| QTY<br>-049 | P/N       | DESCRIPTION                 |
|-------------|-----------|-----------------------------|
|             | D3467-049 | BAFFLE & DEFLECTOR ASSEMBLY |
| 1           | D3467-13  | BAFFLE                      |
| 2           | D3467-15  | DEFLECTOR                   |

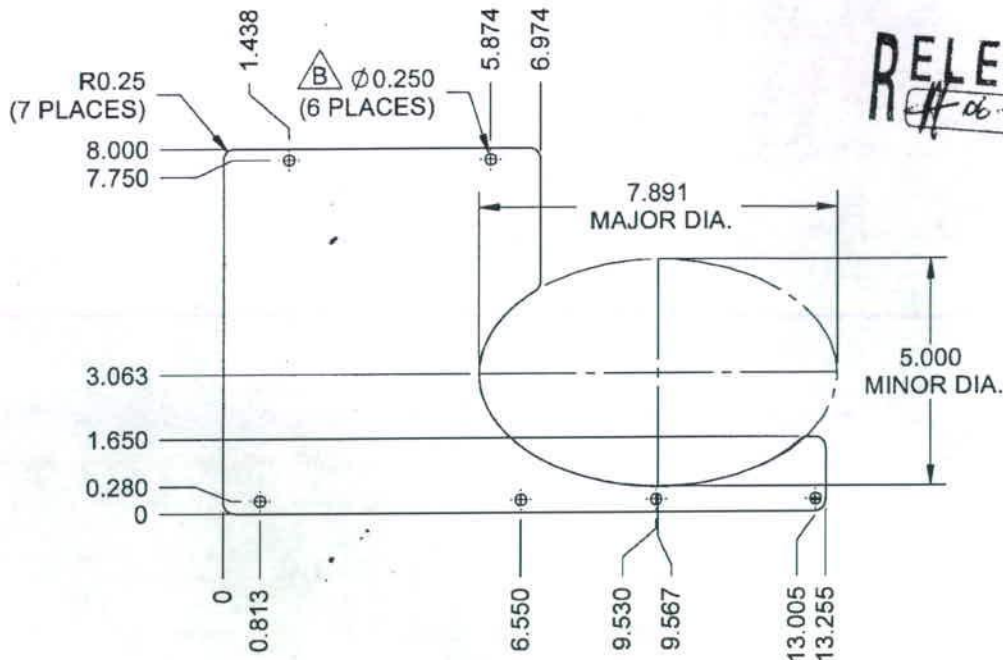
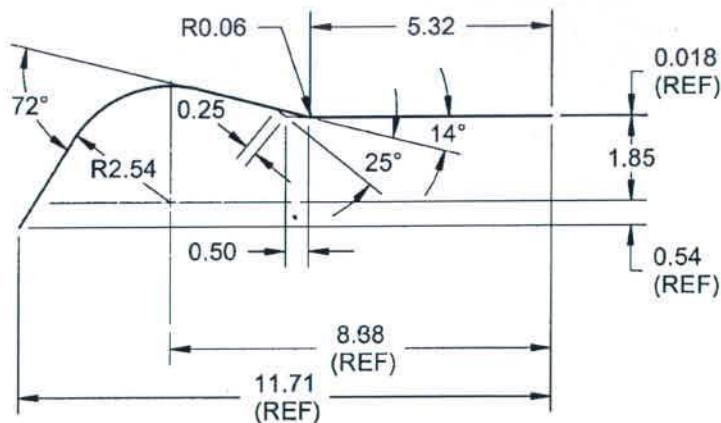
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| CHECKED<br>#13          | APPROVED<br>#13                 | DRAWING NO.<br><b>D3467</b>                              | REV. B<br>SHEET 6 OF 15 |
| DATE<br><b>06.05.15</b> | TITLE<br><b>SHROUD ASSEMBLY</b> |  | SCALE<br>1:4            |

**D3467-1F COVER PLATE FLAT PATTERN****D3467-1 L/H COVER PLATE  
D3467-2 R/H COVER PLATE (OPPOSITE)****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

**D3467-1 L/H COVER PLATE ISOMETRIC VIEW.  
D3467-2 R/H COVER PLATE (OPPOSITE)**

SCALE 1:8

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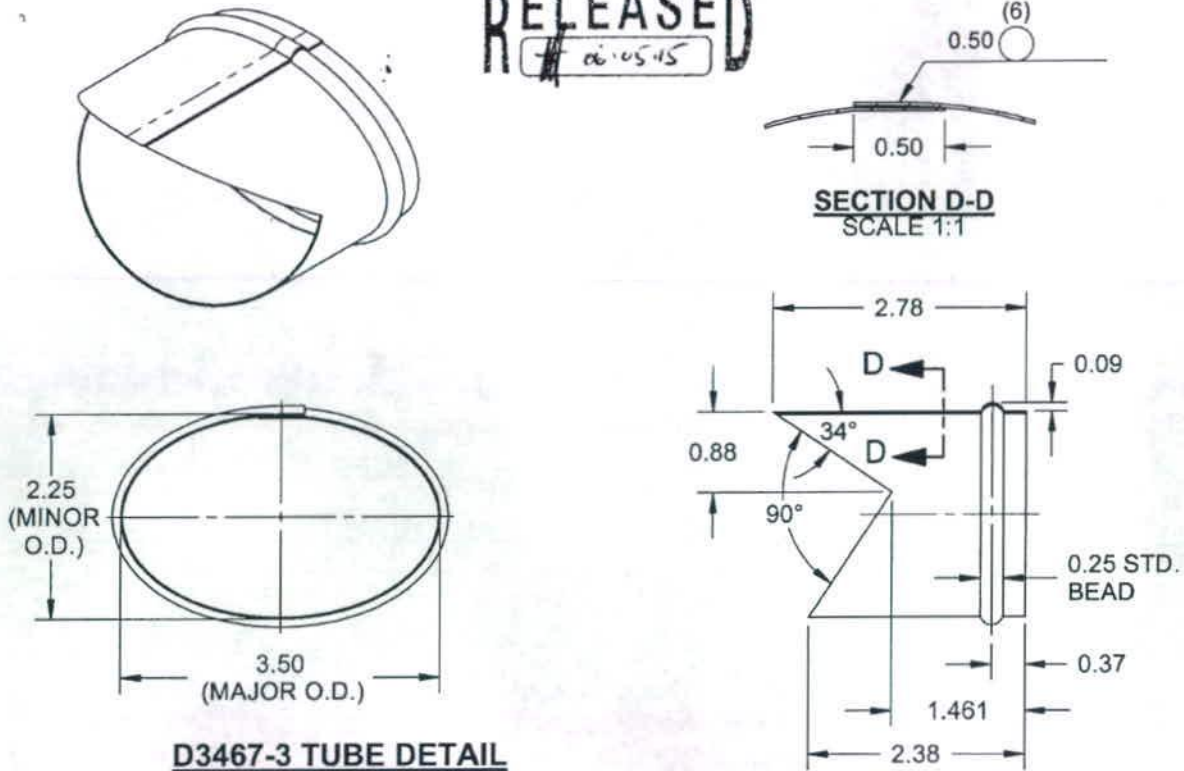
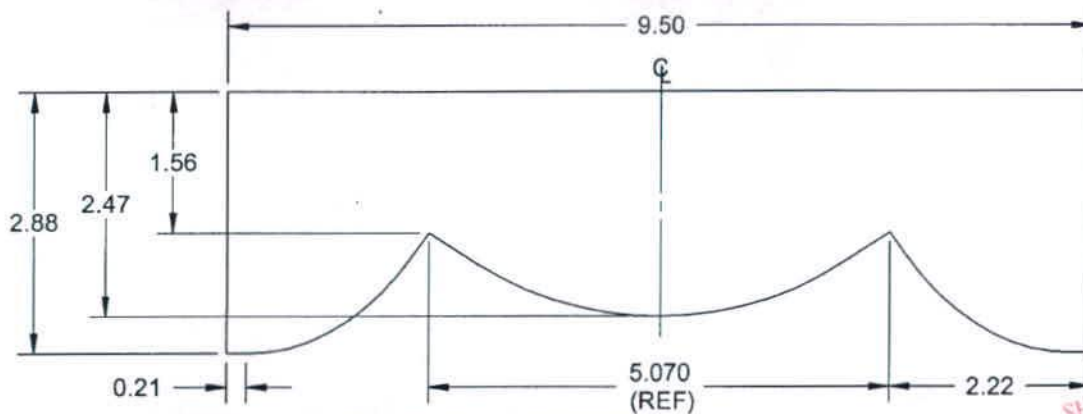
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| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i>  | DRAWING NO.<br><b>D3467</b>                              | REV. B<br>SHEET 7 OF 15 |
| DATE<br><b>06.05.15</b>       | TITLE<br><b>SHROUD ASSEMBLY</b> |  | SCALE<br>1:2            |

**RELEASED**  
*[Stamp: 06.05.15]***D3467-3 TUBE DETAIL****D3467-3F TUBE FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) FLAT PATTERN IS SYMMETRICAL ABOUT CENTERLINE
- 3) SPOT WELD PER DART QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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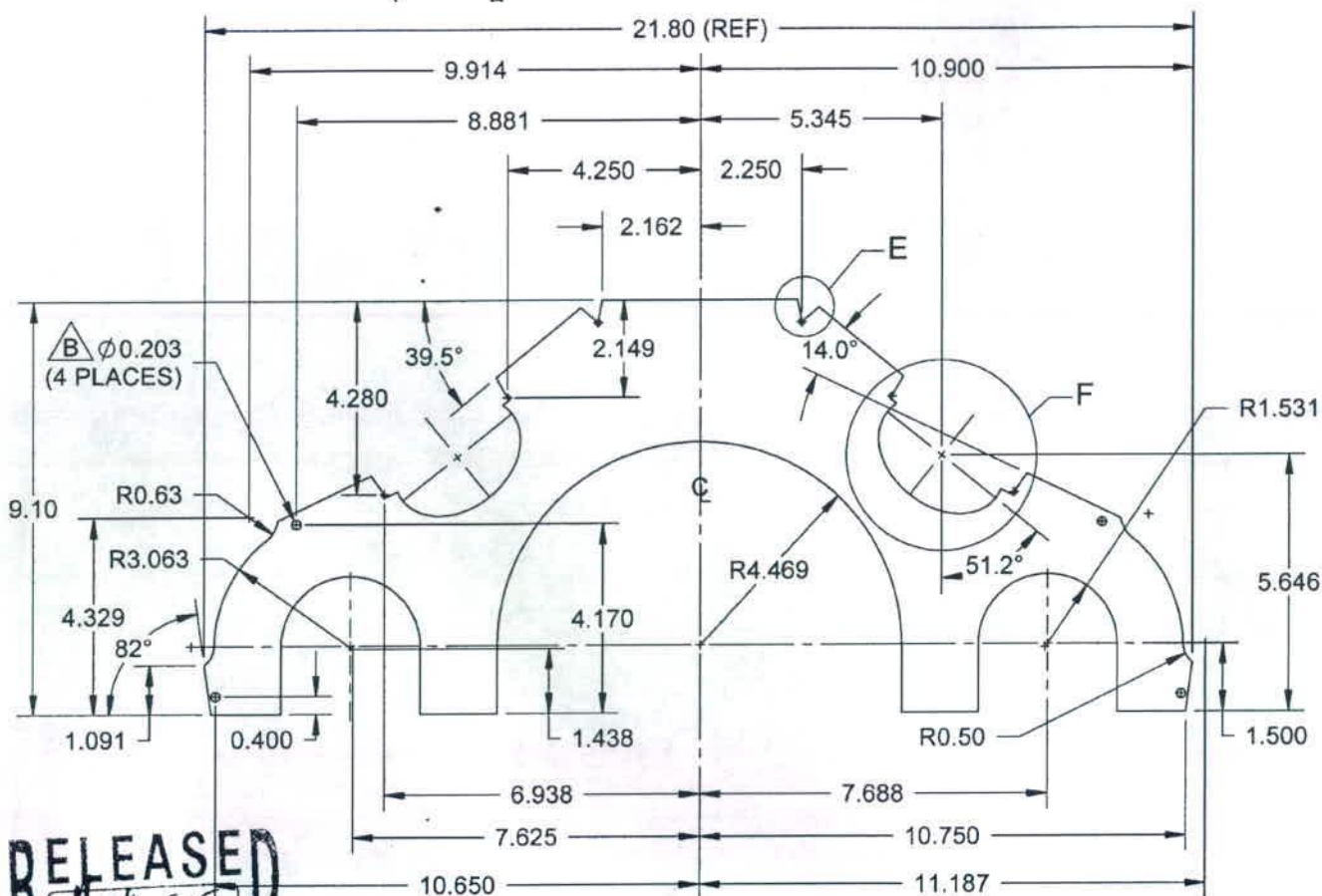
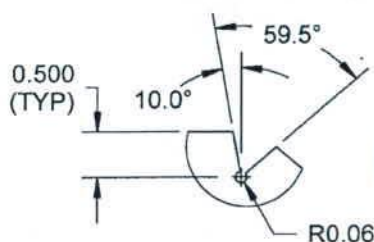
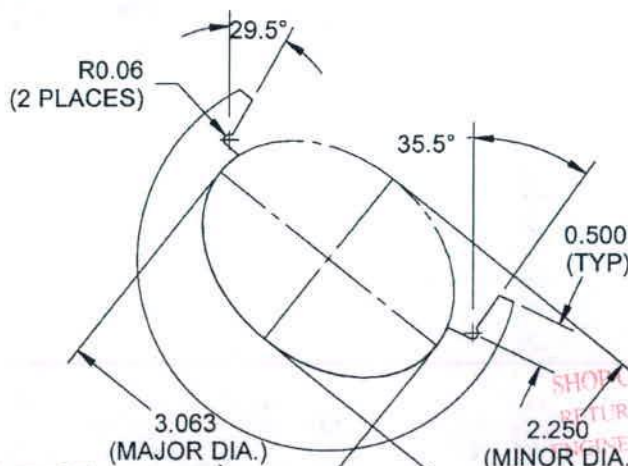
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| DATE<br><b>06.05.15</b>       |                                | TITLE<br><b>SHROUD ASSEMBLY</b>                          | SCALE<br>1:8            |

**RELEASED**  
#06-05-15**DETAIL E**  
SCALE 1:2**DETAIL F**  
SCALE 1:2**D3467-5F AFT PLATE FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH 26 GAUGE SS (0.018 THICK) (REF. DART SPEC. M304S26GA)
- 2) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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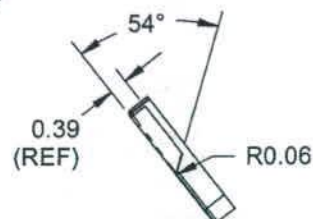
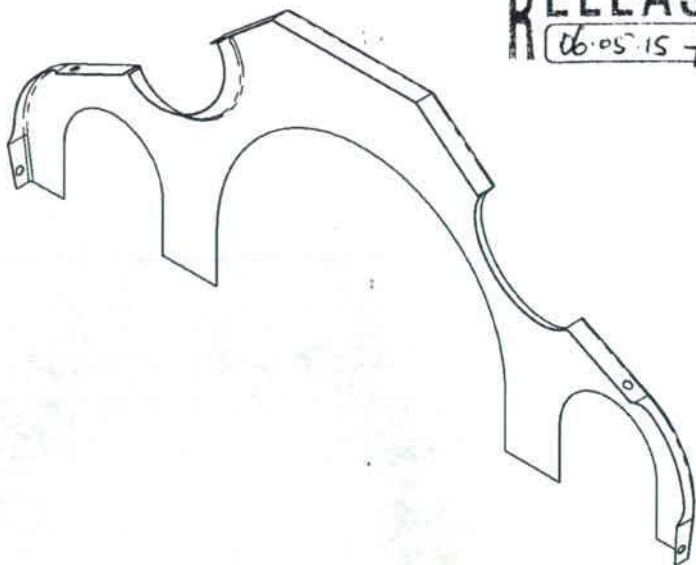
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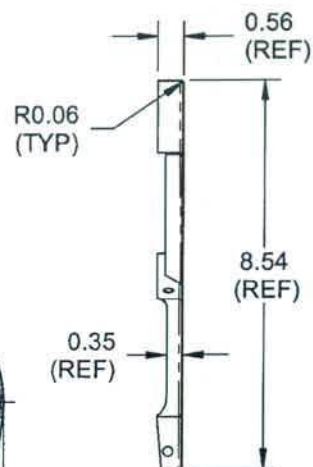
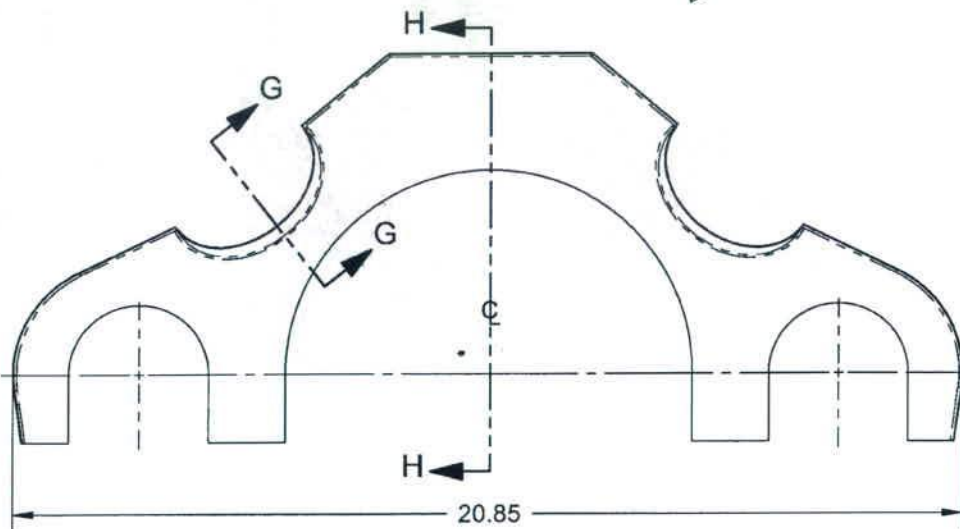


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| DATE<br>06.05.15    | TITLE<br>SHROUD ASSEMBLY |   | SCALE<br>1:4            |

RELEASED  
06.05.15 *H*



**SECTION G-G**



**SECTION H-H**

**D3467-5 AFT PLATE BENDING DETAIL**

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

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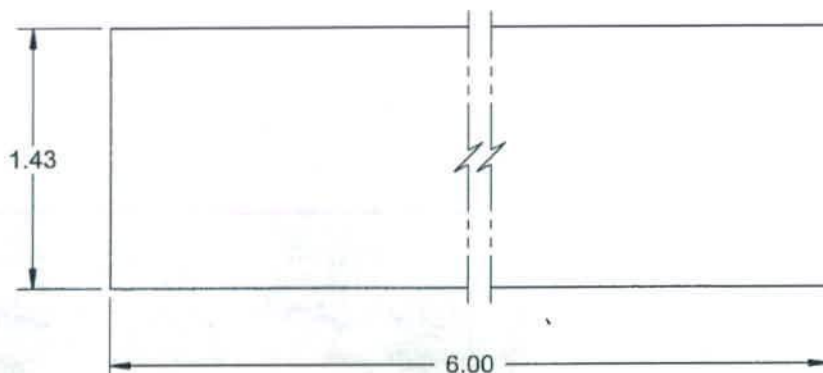
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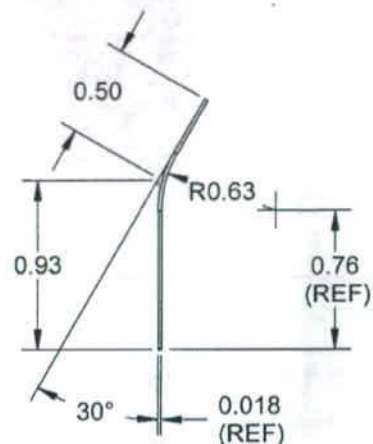


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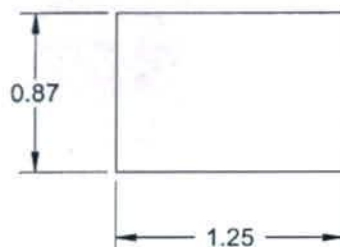
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| DATE<br>06.05.15              |                                | TITLE<br>SHROUD ASSEMBLY                          | SCALE<br>1:1             |

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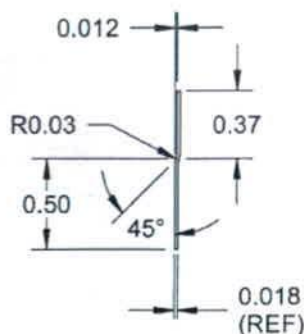
**D3467-7F SEAL STRIP  
FLAT PATTERN**



**D3467-7 SEAL STRIP  
BENDING DETAIL**



**D3467-11F BRACKET  
FLAT PATTERN**



**D3467-11 BRACKET  
JOGGLE DETAIL**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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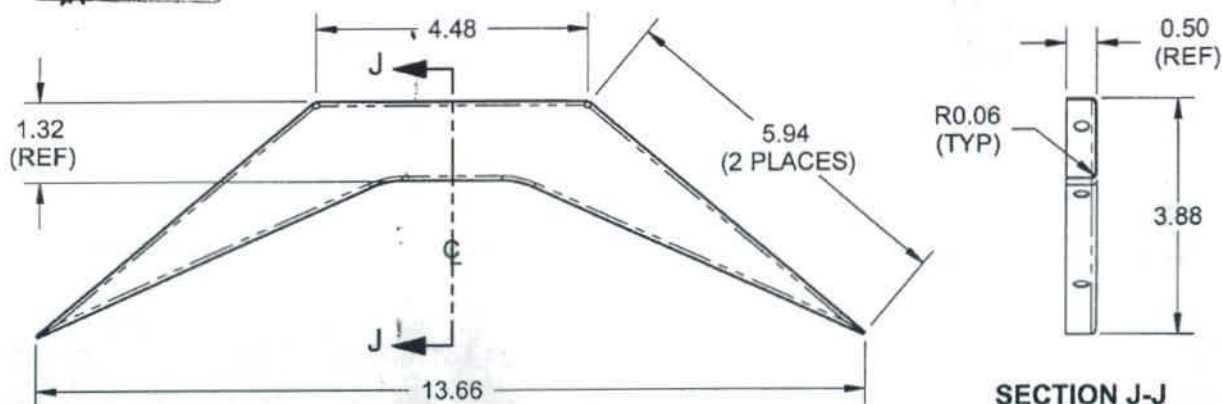
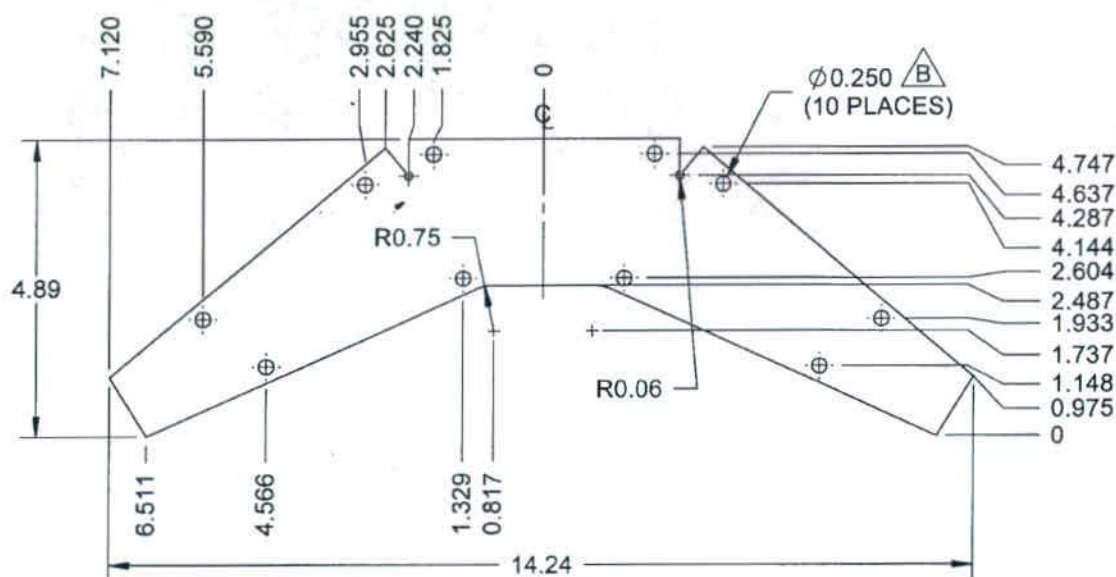
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| DATE<br>06.05.15              |                                | TITLE<br>SHROUD ASSEMBLY                          | SCALE<br>1:3             |

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*[Stamp]***D3467-9 FWD PLATE BENDING DETAIL****D3467-9F FWD PLATE FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) PART IS SYMMETRICAL ABOUT CENTER LINE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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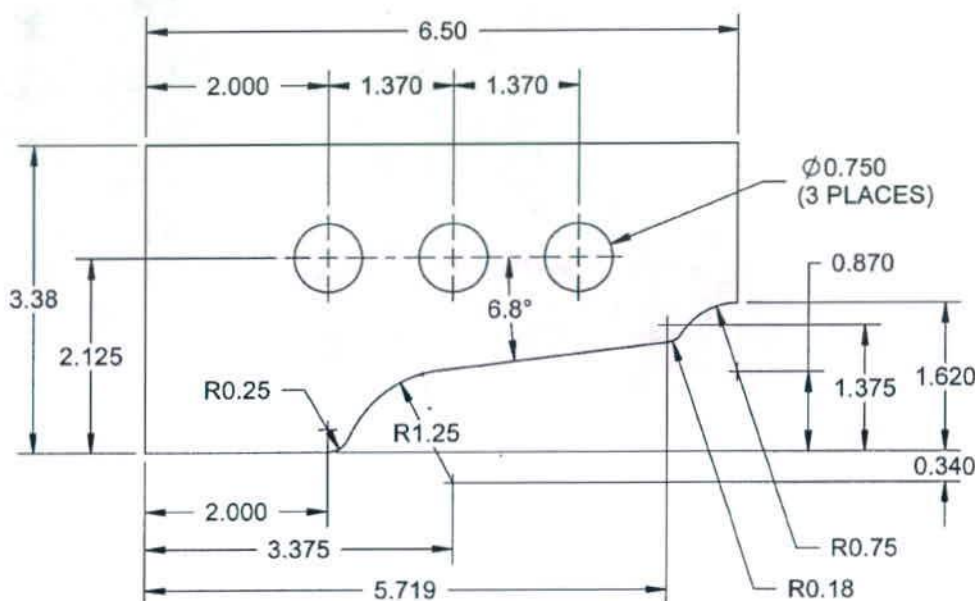
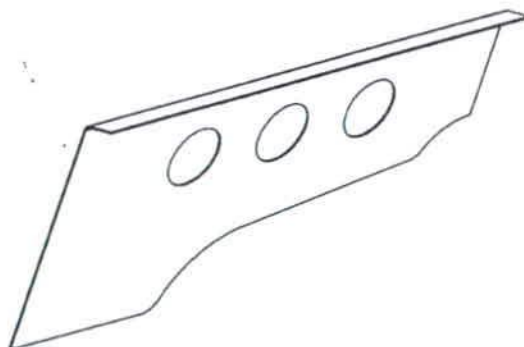
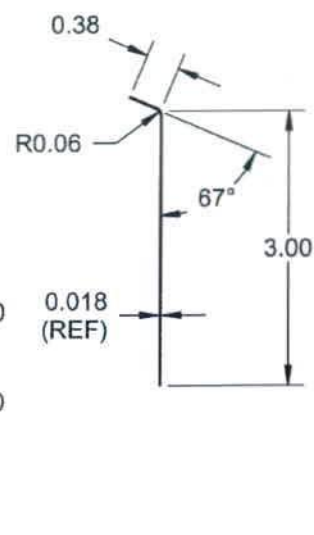
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| DATE<br>06.05.15 | TITLE<br>SHROUD ASSEMBLY |   | SCALE<br>1:2             |

**RELEASED**  
#06-05-15**D3467-13F BAFFLE  
FLAT PATTERN****D3467-13 BAFFLE  
BEND DETAIL****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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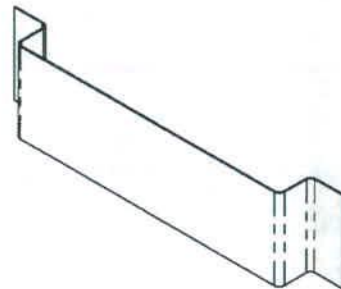
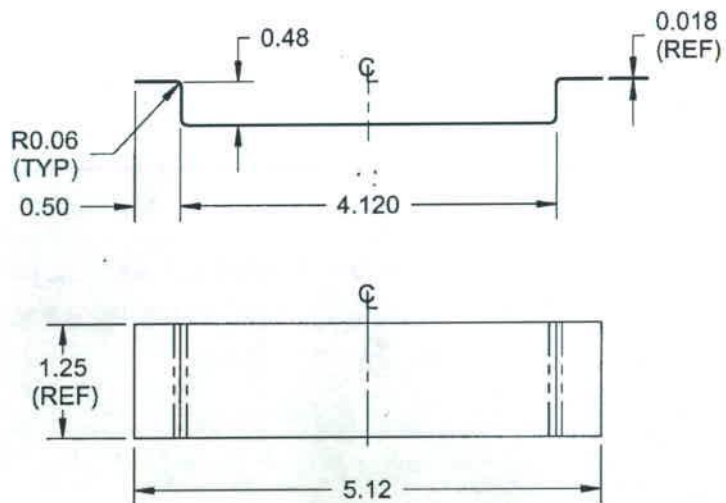
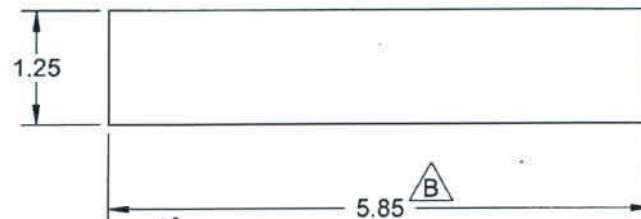
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**RELEASED**  
*[Stamp]***D3467-15 DEFLECTOR BENDING DETAIL****D3467-15F DEFLECTOR FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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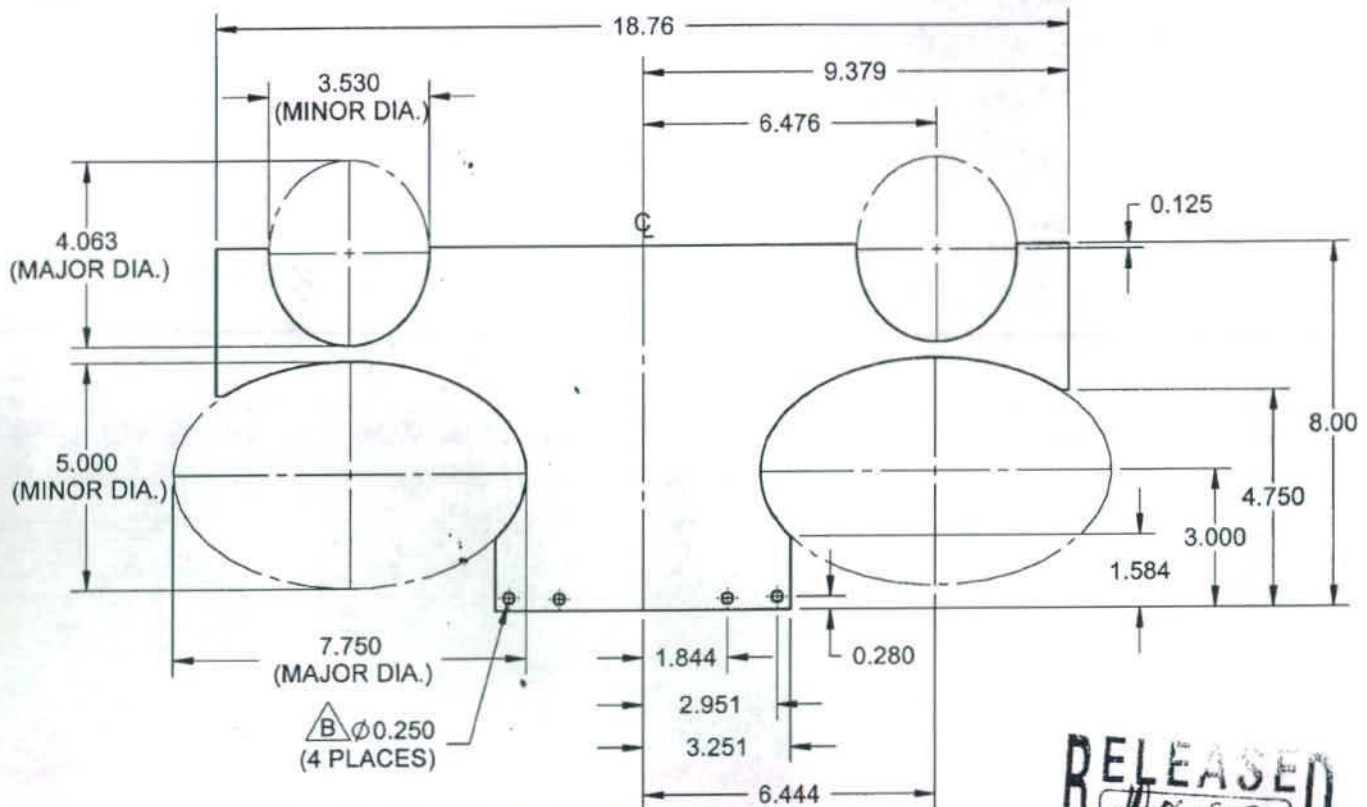
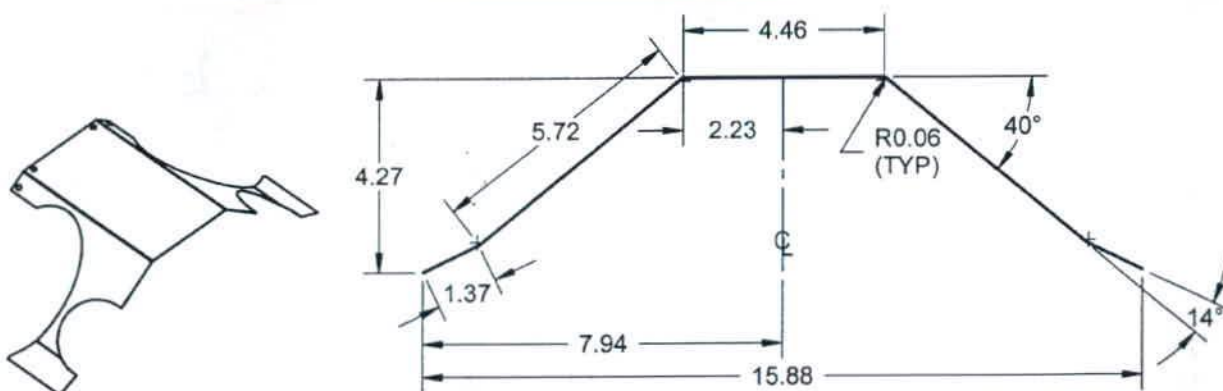
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| DATE<br>06.05.15              |                                | TITLE<br>SHROUD ASSEMBLY                          | SCALE<br>1:4             |

**D3467-17F TOP COVER FLAT PATTERN****RELEASED**  
#06.05.15**D3467-17 TOP COVER BENDING DETAIL****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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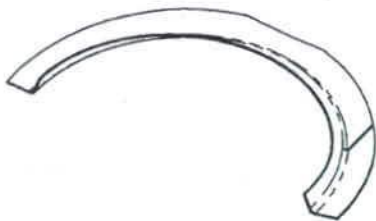
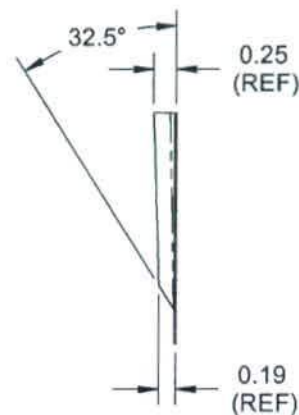
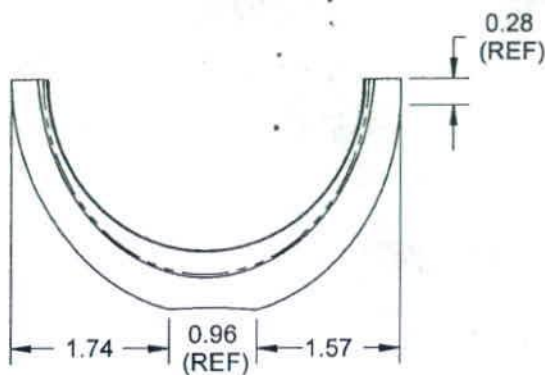
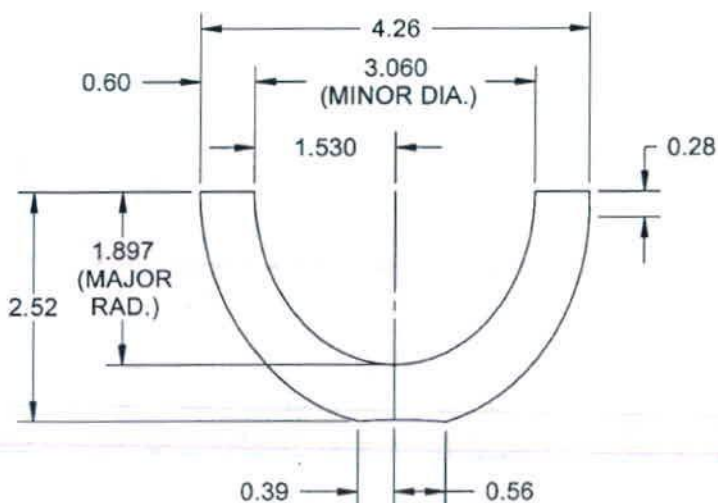
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| DATE<br><b>06.05.15</b> | TITLE<br><b>SHROUD ASSEMBLY</b> |  | SCALE<br>1:2             |

**RELEASED**  
*At 06 vs 15***DETAIL K**  
SCALE 1:2**D3467-19 DOUBLER, L/H SHOWN**  
**D3467-20 DOUBLER, R/H OPPOSITE****D3467-19F FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH 26 GAUGE SS (0.018 THICK) (REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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